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# Test Adapters based on Natural Lutetium — A Discussion of Benefits versus Conventional Check Sources

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# Lutetium Test Adapters

Psychological and numerical aspects of radioactive sources

Disadvantages of conventional check sources

Nuclear properties and natural abundance of Lu-176

Design and production of typical test adapters

Examples of applications and measured data

Exempt or not exempt – a review of legal implications

Summary and outlook

What is the difference between a car and a radiation source?

?

# What is the difference between a car and a radiation source?

## Let us start with what is common:

- man-made
- can create a health risk
- (might) pollute the environment
- use is regulated
- loose value over time
- disposal cost may apply

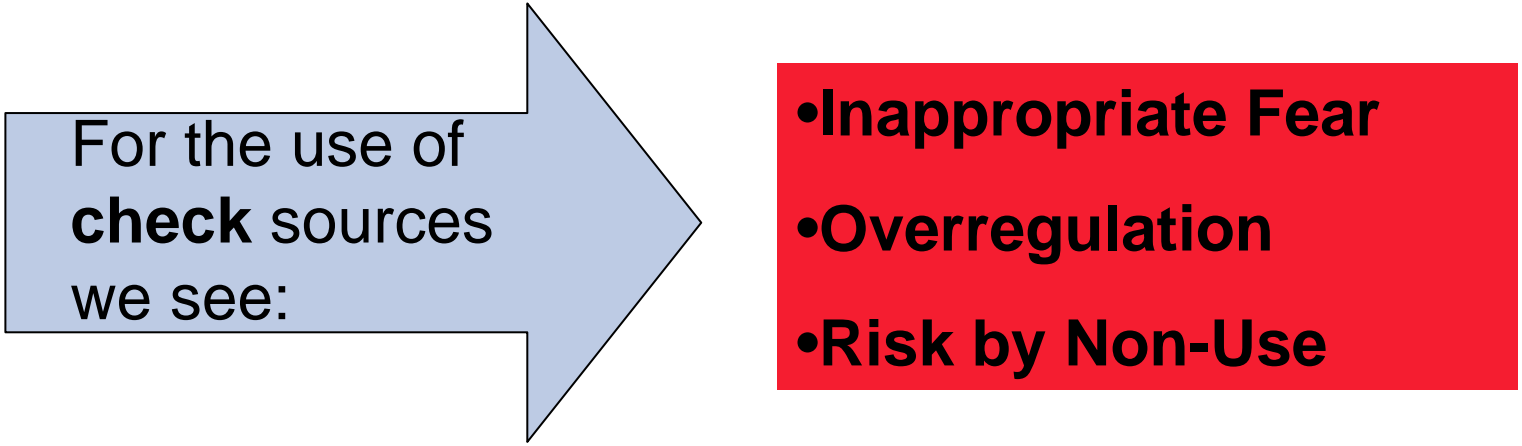
# What is the difference between a car and a radiation source?

## Magnitude of ranges:

For a car, size, weight, speed, price, consumption, expected lifetime is all in a very narrow range.

→ *common good understanding and rules*

For a man-made radioactive source, the activity can range from 100 Bq to  $10^{18}$  Bq.



For the use of  
**check** sources  
we see:

- **Inappropriate Fear**
- **Overregulation**
- **Risk by Non-Use**

# Disadvantages of conventional check sources

- Paperwork, administration, training cost
- Individual activity, may be different from engraved activity
- Error prone half-life correction
- Cost of disposal
- Cost of repetitive purchase (if half life is short)
- Transport issues
- ...

# Traditional workarounds

- Lantern mantle
- Piece of rock
- Fertilizer
- Radium watch
- KCl
- Natural Background Radiation
- Training Simulators
- Sophisticated circuitry to stabilize on e.g LEDs
- ...

# Proposed Alternative - Primordial Isotope in Natural Abundance

## Psychological, practical, legal and scientific advantages:

- Non man-made
- No decay correction
- Low specific activity
- Low total activity
- inherently 100 % reproducible
- Inherently homogeneous activity concentration
- Inherently homogeneous surface emission rate
- Inherently traceable



# Nuclear Data of Lu-176

Natural Lutetium contains 2.6% of the isotope Lu-176 with a  $3.6 \times 10^{10}$  years half life and emits x-ray and low energy gamma radiation.

**1 g Lutetium = 50 Bq**

**For Comparison:**

Potassium contains 0.012 % of K-40 with a  $1.3 \times 10^9$  years half life.

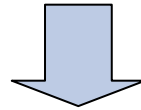
**1 g Potassium = 30 Bq**

## **Advantage Lutetium:**

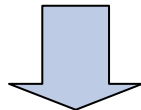
- High gamma yield
- Useful gamma energies
- Medium beta energy
- Ultra hard ceramics can be made

# Manufacturing Challenges

Commercially available Lutetium Oxide  
is a white powder of low density...



Sophisticated high pressure sinter  
process at  $> 1500^{\circ}\text{C}$



Stable ceramics material  
with scratch resistant surface

## Lu-176 Energy Spectrum is Ideal for Gamma Detector Testing

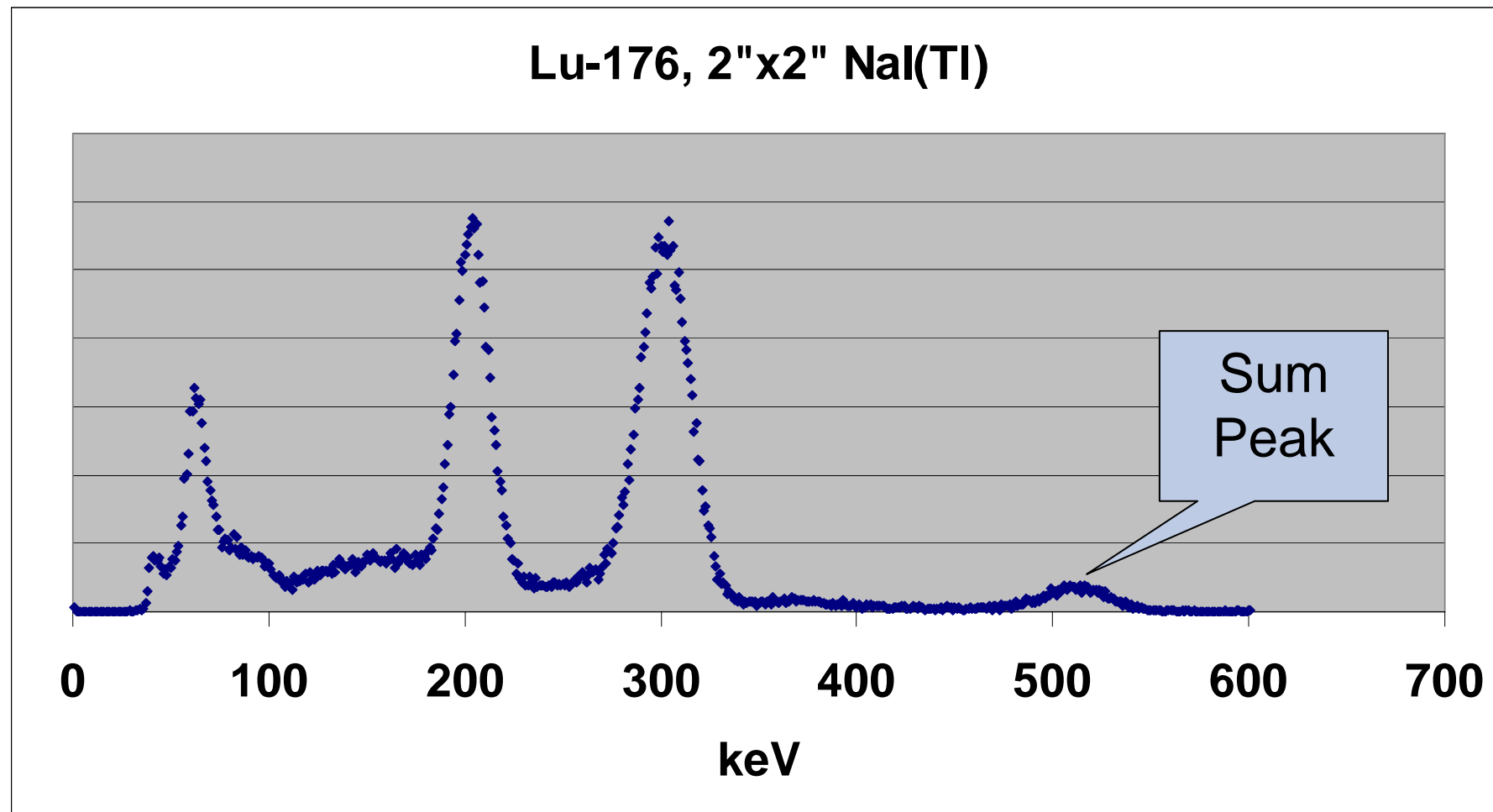
Gamma Energy	55 keV	63 keV	88 keV	202 keV	307 keV	401 keV
Emission	25.9 %	6.9 %	13 %	84 %	93 %	0.8 %

- 220 % gamma yield
- Low to medium energy

### Ideal for

- small sensitive gamma detectors
- large plastic scintillators
- high resolution detectors
- coincidence circuitry
- tutorials (sum peaks vs. distance)

# Energy Spectrum Lu-176



## Lu-176 Energy Spectrum is Ideal for Gamma Detector Testing

<b>Gamma Energy</b>	<b>55 keV</b>	<b>63 keV</b>	<b>88 keV</b>	<b>202 keV</b>	<b>307 keV</b>	<b>401 keV</b>
<b>Emission</b>	<b>25.9 %</b>	<b>6.9 %</b>	<b>13 %</b>	<b>84 %</b>	<b>93 %</b>	<b>0.8 %</b>

Isotopes of interest:

**Am-241: 59.5 keV**

**U-235: 186 keV**

**Pu-239: 119, 375 keV**

Conventional Check Sources:

**Am-241 (Alpha-Emitter)**

**Co-57: 271 days half life!**

**Ba-133: 10 years half life**

Lu-176 covers critical energy range for security applications

# Comparison Sheet for Scintillation Detector Check Sources

	<b>Lu-176</b>	<b>Am-241</b>	<b>Co-57</b>	<b>Ba-133</b>	<b>Cs-137</b>
<b>Realistic Energy for Security and Industrial</b>		Single energy, shielding			
<b>Paperwork</b>			Exempt Quantity	Exempt Quantity	
<b>Replacement cost, decay correction required</b>	3.7 E10 a	433 a	270 d	10 a	30 a
<b>Simplicity of Procedures (individual variation of emission rate)</b>	< +/- 3%	Typ. +/- 20 %	Typ. +/- 20 %	Typ. +/- 20 %	Typ. +/- 20 %

# Lu-176 Beta Source – affordable global standard

- Beta Emitter: 589 keV (99 %)
- Surface emission rate is **totally** constant & reproducible:

constant natural abundance of Lu-176  
chemically pure (99,99 %)  $\text{Lu}_2\text{O}_3$   
infinite thickness for beta particles  
controlled geometrical dimensions

Specific beta surface emission rate is about  $0,8 \text{ s}^{-1}/\text{cm}^2$

# Lutetium Source for Pancake Friskers



50 mm diameter, 3 mm height (acrylic glass housing)

40 mm diameter, 1 mm height ( $\text{Lu}_2\text{O}_3$  ceramics inlet)

Typical net count rate for RadEye B20: 6 cps

Infinite thickness for beta radiation →  
Totally reproducible surface emission  
rate from the ceramics!



## Lutetium Source for Surface Contamination Monitors (110 cm<sup>2</sup>)

**Homogeneous** “calibration sources” can be manufactured to practically any (rectangular) size.

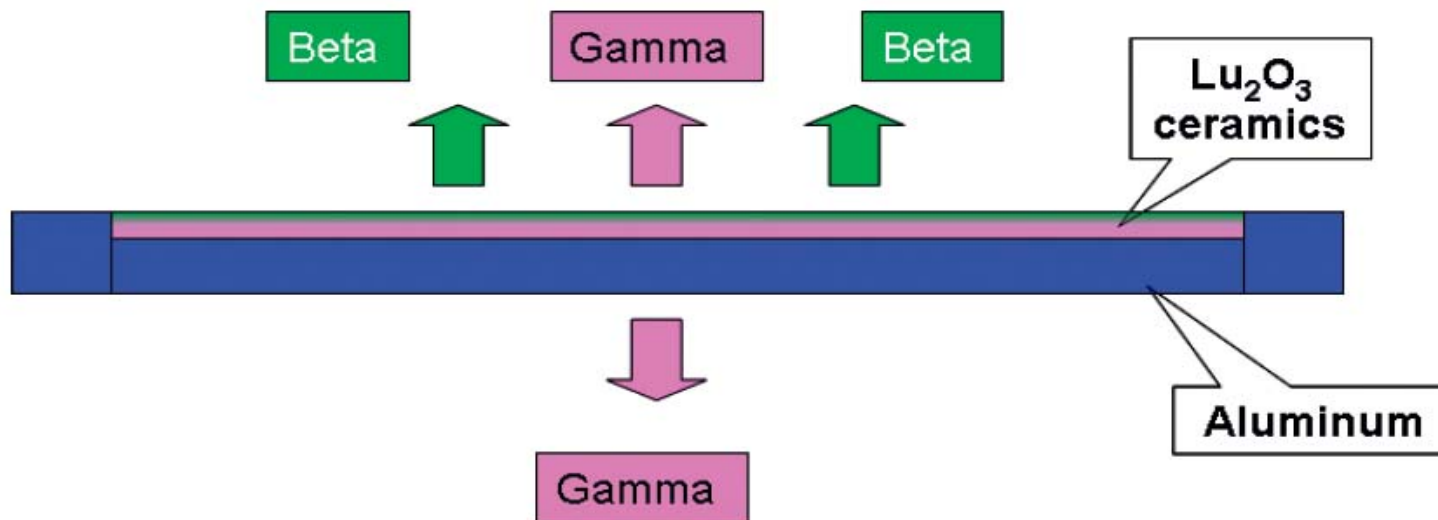
**Soon available:**

Scratch resistant active area:  
110 cm<sup>2</sup> (app. 74 mm x 148 mm) for:

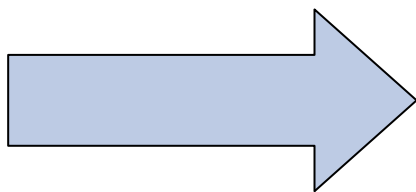
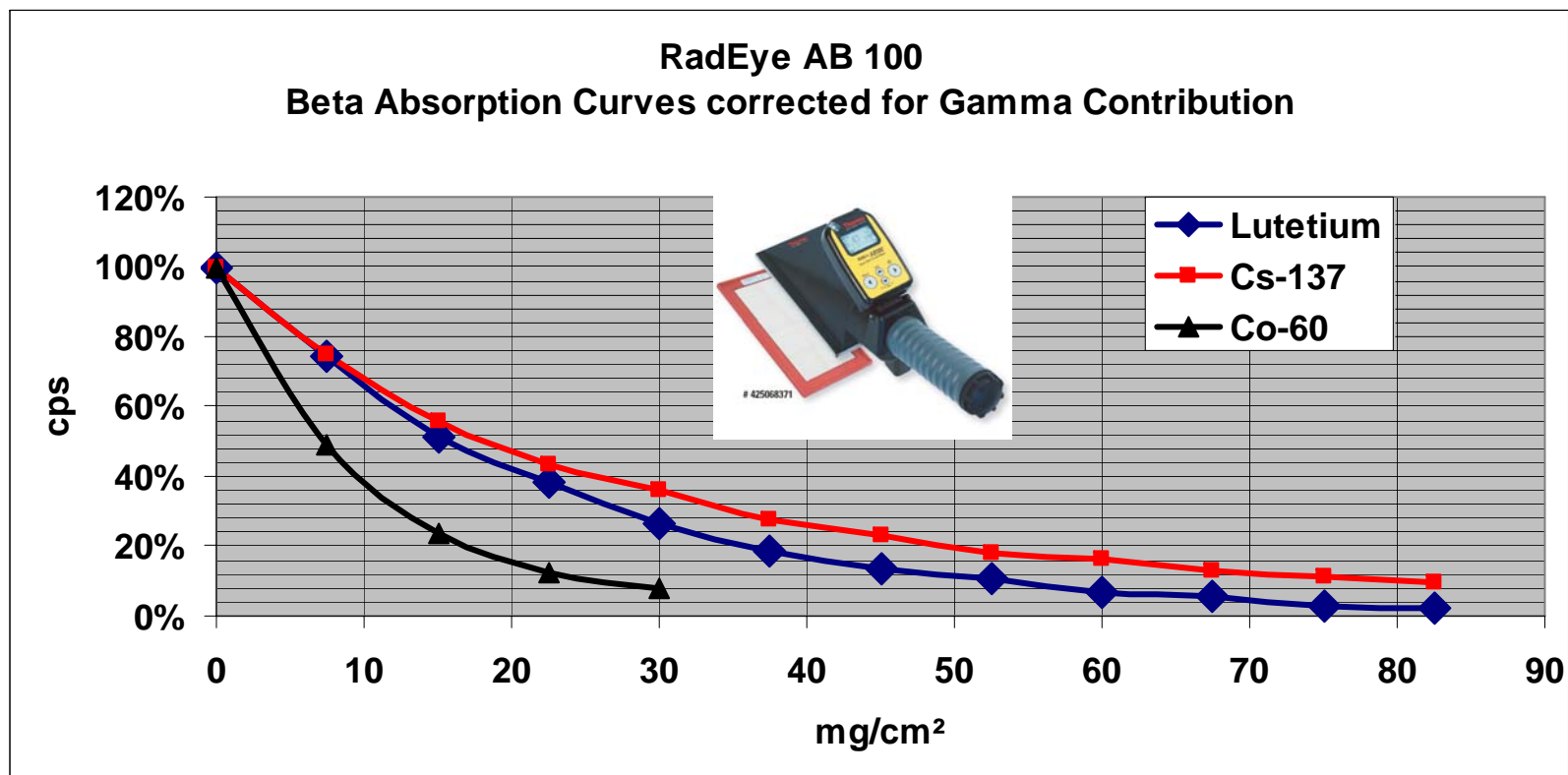
DP6, BP 19, HP 380, FHT 382, RadEye AB 100

# Lutetium Source for Surface Contamination Monitors (110 cm<sup>2</sup>)

<b>Weight</b>	200g total, thereof 80g Lu <sub>2</sub> O <sub>3</sub>
<b>Size</b>	12 cm x 20 cm x 0.5 cm total 7.4 cm x 14.8 cm Lu <sub>2</sub> O <sub>3</sub> surface



# Comparison of Absorption Curves



Effective maximum beta energy:  
480 keV from  $\text{Lu}_2\text{O}_3$  surface

## RadEye PRD Test Adapter (36 g $\text{Lu}_2\text{O}_3$ )



- Special shape minimizes distance to detector
- $\text{Lu}_2\text{O}_3$  compressed to  $9 \text{ g/cm}^3$
- High Response to Lu-176 energies  
= 100 cps

Same activity as  
3 kg bananas



# Large Test Adapter (100g and 200 g $\text{Lu}_2\text{O}_3$ ) for Gate Monitors

2x and 4x 50 mm diameter discs

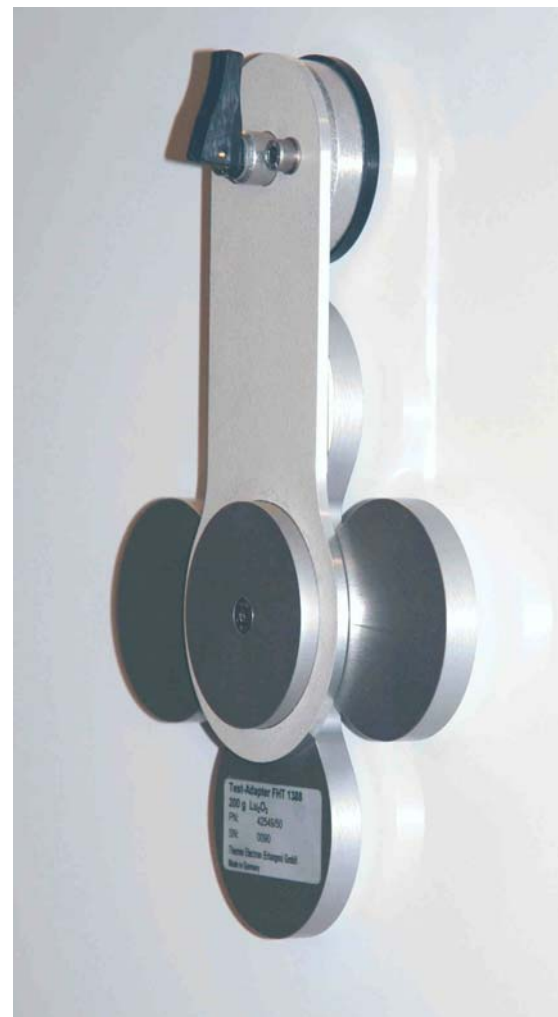


App. 4,5 kBq



App. 9 kBq

# Mounting Options for Gate Monitors



# Legal Considerations

In the good old days  
(US prior 2004, EU prior 1996)

**US: < 74 Bq/g**

**Exempt**

**EU: < 100 Bq/g  
(< 500 Bq/g for NORM)**

**Exempt**

# Basis of Isotope Specific Exemption Values

**1993:**

*Radiation Protection – 65, Principles and Methods for Establishing Concentrations and Quantities (Exemption Values)*

**300 isotopes considered,**

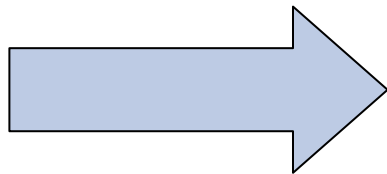
**Lu-176 not included**

**1998:**

*NRPB-R306 „Exempt Concentrations and Quantities for Radionuclides not included in the Basic Safety Standards Directive“, National Radiation Protection Board*

**800 isotopes considered,**

**Lu-176 included**



100 Bq/g  
1 MBq

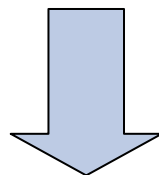
exempt activity concentration  
exempt quantity



## Regulations explicitly including Lu-176

### **Germany, Spain, Netherlands, Japan:**

Lu-176 exemption values are explicitly included.



Natural Lutetium-Oxide can be considered as exempt Material, since  $45 \text{ Bq/g} < 100 \text{ Bq/g}$

### **UK, IRR 1999:**

Lu-176 exemption values are explicitly included as “concentrations and quantities of notification”

## EU – Outlook / Recommendation

*“Exemption levels for extra nuclides are available in NRPB R306 (Mobbs et al, 1999) and have been used by Germany and UK in their legislation. The Spanish Official Journal, BOE of 10th April 2003, has also published the exemption values for extra nuclides from this NRPB report. It is suggested that where Member States have not included these extra radionuclides then reference is made to this document as a supplement to existing legislation.”*

Radiation protection 134, Evaluation of the Application of the Concepts of Exemption and Clearance for Practices according to title III of Council Directive 96/29/Euratom of 13 May 1996 in EU Member States, **2003**

IATA: Lu-176 not listed

**LBA (Luftfahrt-Bundesamt, Germany):**

Natural Lutetium is exempt, since it is natural material, i.e.

$$10 \times 10 \text{ Bq/g} = 100 \text{ Bq/g}$$

# US: Lu-176 not listed

1. Industrial and Medical Licensees.
  - a. Use of The Table of Exempt Material Activity Concentrations and Exempt Consignment Activity Limits for Radionuclides in 49 CFR 173.436 or 10 CFR Part 71 Appendix A, Table A-2 to define material as radioactive for transport.
    - (1). For over 30 years, licensees have used the single value of 70 Bq/gram (0.002 uCi/gram) to define material as radioactive for transport.
    - (2). On October 1, 2004, the single value is replaced with the exempt material activity concentrations and exempt consignment activity limits for radionuclides found in 49 CFR 173.436 or 10 CFR Part 71 Appendix A, Table A-2.
    - (3). When both the exempt material activity concentration and the exempt consignment activity limit are exceeded, the material is regulated in transportation.
    - (4). The values and limits adopted in DOT and NRC regulations establish a consistent dose-based model for minimizing public exposure.

...but natural Lutetium would be exempt

### 3. Shippers - General

Requirements for Shipments and Packagings. Within Part 173 Subpart I, the following changes have occurred:

a. 49 CFR 173.401 Scope.

(1). The regulations in this subpart do not apply to

(c) Class 7 (radioactive) material in natural material and ores containing naturally occurring radionuclides provided the material does not exceed 10 times the exemption values listed in § 173.436

# Summary of General Advantages of Lutetium

- no error-prone half life correction by the user required
- no reoccurring purchase of the (decayed) check source required
- extremely small variation of the activity content (+/- 3 %)
- no individual activity numbers for individual check sources:  
every RadEye PRD Test-Adapter contains same amount of Lu-176
- dose rate in 10 cm (4") distance is less than 10 nSv/h for the Test-Adapter
- gamma energies of Lu-176 are ideal to simulate Am-241, Pu-239 and U-235
- the use of a special shape enclosure and high density Lu<sub>2</sub>O<sub>3</sub> results in a sufficient number of counting events using a minimum of total activity