



LIMITING VALUE OR  
MAXIMUM  
PERMISSIBLE ERROR

- |     |  |  |
|-----|--|--|
| 3.4 | The flank-angle of the vee ( $\theta$ ) shall be $27^{\circ} 30'$ for Whitworth threads and $30^{\circ}$ for Metric and Unified threads. | $\pm 4$ minutes of arc.                            |
| 3.5 | The apex depth of vee (h) shall be approximately   | 2.5 mm (0.1 in)                                    |
| 3.6 | The vee-axis shall be parallel transversely with the "inside" face (B).  | 0.0015 mm over 2.5 mm<br>(0.000 06 in over 0.1 in) |
| 3.7 | The vee-axis shall be square with the side face (F).   | 0.005 mm over 2.5 mm<br>(0.0002 in over 0.1 in)    |

(Signed) *F. W. Nichols*

for Director

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*JAN*